

Operators Manual



Trailer&PM SERIES

Model	PSI	GPM	HP
25006MPM	2500	3.0	6.5 Honda
25006PM	2500	3.0	6.5 Honda
25006HT	2500	3.0	6.5 Honda
3000HT	3000	4.0	13 Honda
3000DT	3000	4.0	10 Hatz
25006BT	2500	3.0	6.5 Briggs
4000BT	4000	4.0	16 Briggs
25006DT	2500	3.0	6.5 Hatz
4000DT	4000	5.5	14 Hatz

Thank you for selecting our products. Our personnel have proudly made every effort to ensure that your new pressure washer is of the quality you expect. But things do occasionally go wrong. This is why every pressure washer is covered by a limited warranty. Among other things, this warranty provides for the replacement of parts found to be defective during the operation of your new pressure washer. Please note that the owner/operator has certain obligations under the terms of the warranty. Be sure to read this manual for directions on proper installation, start-up, use, and storage of your pressure washer.

Your new pressure washer was tested after production for proper pressure and flow. Please note that this process will sometimes leave a water residue in the pump. The dealer you have purchased your new machine from should review with you the proper installation, start-up, use, and storage. Most 'big' problems occur when shortcuts are taken in one of these processes. If a problem occurs that you need some assistance with, please feel free to contact us at the listing below:

Warranty Service Center
Iowa Falls, IA 50126
1.800.648.6007

Please make note of Model Identification

Model # _____

Code # _____

Serial # _____

Always have this information when calling
Warranty Service Center.

Be familiar with the model plate located on your machine. Have the model and code number with you when you call for service. **(Located on motor)**.

 **WARNING**

Engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Statement of warranty

The manufacturer of this product agrees to repair or replace designated parts that prove defective within the warranty period listed in the chart below. Specific limitations and exclusions apply. This warranty covers defects in material and workmanship and not failure due to normal wear, depreciation, abuse, accidental damage, negligence, improper use, maintenance or storage. To make claim under the terms of the warranty, all parts said to be defective must be returned to a designated Warranty Service Center for warranty inspection. The judgments and decisions of the factory-authorized personnel concerning the validity of warranty claims are final.

Many components are covered by warranties given by their respective manufacturers. These warranties pass through to the end user. As a factory authorized and trained warranty service center the factory will honor the terms of all component warranties and satisfy claims of the appropriate warranty provisions.

Normal wear items include but are not limited to: hoses, nozzles, filter, valves, seals and are not covered by this warranty.

This warranty is in lieu of all other warranties, express or implied, including without limitation any warranties of merchantability or fitness for a particular purpose and all such warranties are hereby disclaimed and excluded by the Manufacturer. The Manufacturer's warranty obligation is limited to repair and replacement of defective products as provided herein and the Manufacturer shall not be liable for any further loss, damages or expenses, including damages from shipping, accident, abuse, acts of God, misuse or neglect. Neither is damage from repairs using parts not purchased from the Manufacturer or alterations performed by non-factory authorized personnel. Failure to install and operate equipment according to the guidelines put forth in the instruction manual shall void warranty.

Manufacturer	Warranty Period and Details
AR Pump	2 year 1 year on Pump/Motor units
Cat Pump	5 year on 2SF and 4SF models
	2 year on 5DX models
General Pump	5 year on pumps
	Lifetime on brass manifold against freezing
	1 year on Pump/Motor units
	1 year on the aluminum manifold
Udor Pumps	5 year
Briggs and Stratton	1 year on standard engines
	2 year on Intek and Vanguard products
Hatz Diesel Engines	1 year
Honda Engines	3 year on GX series Engines effective 1/1/09
	2 year on GC products for personal use
	90 days on GC products in commercial use
Robin Engines	2 year
Baldor Electric Motors	1 year from date of purchase
Leeson Electric Motors	1 year from date of purchase
Burners	1 Year from date of purchase
Hot Water Coils	5 year from date of purchase
Machine Frame	1 year from date of purchase

Accessories: Includes tips, guns, wands, hoses, injectors, unloaders, sandblasters, flat surface cleaners, hose reels, turbo nozzles, drain nozzles, brushes, foamers, GFCI units, thermal relief, filters, tanks, etc. 90 days



WARNING

The following warnings must be followed, Failure to follow these warnings could result in serious personal injury or death!

Never allow children or untrained personnel to operate machinery.



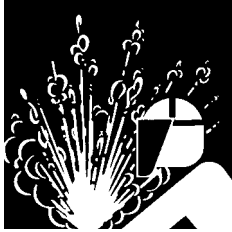
CAUTION

Gun kicks back--hold with both hands.



Wear protective clothing and face shield.
Do not direct water stream toward self or others.
Do not spray electrical apparatus.

High pressure water can cause death or serious injury.



High pressure fluid can create a high pressure stream or ruptured vessel.

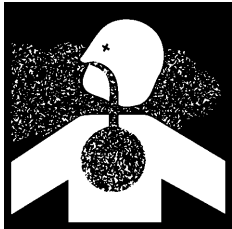
Wear safety face shield.

Relieve pressure before servicing.

Do not modify/repair/rework vessel or change safety relief or pressure setting.

Do not direct stream toward self or others.

Pressurized fluid streams and ruptured pressure vessels can cause death or serious injury.



Exhaust fumes contain harmful gases.

Use in open, well ventilated areas or vent the exhaust to the outside.

Exhaust gases can cause death or serious injury.



Gasoline if flammable.

Allow engine to cool at least 2 minutes before refueling.

Gasoline coming in contact with a hot surface could cause a fire or explosion.

Important Safety Instructions

WARNING - when using this product basic precautions should always be followed, including the following:

1. Read all the instructions before using the product.
2. To reduce the risk of injury, close supervision is necessary when a product is used near children.
3. Know how to stop the product and bleed pressure quickly. Be thoroughly familiar with the controls.
4. Stay alert - watch what you are doing.
5. Do not operate the product when fatigued or under the influence of alcohol or drugs.
6. Keep operating area clear of all persons.
7. Do not overreach or stand on unstable support. Keep good footing and balance at all times.
8. Follow the maintenance instructions specified in the manual.
9. "WARNING - Risk of Injection or Injury - Do Not Direct Discharge Stream At Persons."

SAVE THESE INSTRUCTIONS

Initial setup and operation of your new pressure washer

Inspection for freight damage.	When you receive your pressure washer be sure you check for concealed freight damage. Any damage should be noted with the delivering carrier. If you have any questions related to freight call the 800 number listed in the front of the manual.
Inspection of oil levels	Check all oil levels in the pump or engine if applicable. Failure to check all levels will result in equipment damage. Most pumps are shipped with oil from factory and the crankcase are sealed, you may have to remove a shipping plug and install a dipstick in the pump.
Water Supply	Your water supply must provide water to the equipment that exceeds the Gallon Per Minute {GPM} rate of your machine. You can check your GPM by using a 5 Gallon bucket and a timer. If your machine is 5 GPM or less and the bucket fills in less than a minute you have adequate supply. Some systems are effected by things like washing machines, livestock watering systems and flushing of toilets. Be sure the supply is still adequate when these operations are taking place. The water temperature cannot exceed 145 Degrees Fahrenheit and the pressure should not exceed 60 PSI. Failure to secure adequate water supply will result in pump damage. DO NOT RUN PUMP DRY.
Water Quality	Your water should not contain particles larger than 80 microns. Although there are small filters installed on pressure washers that filter the water, they could only filter poor quality water for a short period of time before they clog. This would result in damage to the machine. Therefore you should insure no sand or scale particles are present in the water supply.
Supply hose	Hook a garden hose from the hydrant to the machine, when doing this be sure to check the inlet water filter or screen. This hose should be at least 5/8" diameter and a length at least 15 feet. This 15' length helps isolate the water supply from pulsations from the pump. Many states require a Vacuum Break or backflow preventor be installed at the hydrant, before the garden hose, to insure the water source cannot be contaminated. Be sure to check local and state regulations upon installation.
Purge Air	Turn on the water supply and open the trigger gun, this will purge all the air from the system. Look for water leaks and stop any leak found. Leaks can cause erratic pump behavior.
Pump/ Engine	Prior to starting the engine, check the oil in the engine and pump. Be sure they are at proper operating levels and the correct oil for the conditions. Check your engine manual for oil type and conditions and the pump breakdown for proper oil for the pump.
Fuel	Be sure your engine is full of fresh, clean fuel.
Starting Engine	Start your engine following the instructions in the engine manual. Be familiar with fuel shut off, throttle control, choke and shut off switch before starting. Allow engine to warm at half throttle for 1-2 minutes before operating washer and run engine at half throttle for 1-2 minutes after washing before shutting down.

During Operation

The pressure was set at the factory during the testing procedure, no adjustments to the machine should be required for operation. **During operation do not leave the machine running for more than 2 minutes without the trigger gun being pulled. Although your machine has a by-pass valve on it and may have a thermal relief system, this can cause extensive pump damage. If machine will not be discharging water for more than 2 minutes, shut the machine off.**

Tip Styles

Your machine is supplied with either interchangeable tips or a multi-reg.

Interchangeable Tips

Your machine is supplied with interchangeable spray tips. The black tip lowers your pressure and draws chemical. The other tips are for high pressure rinse at different spray angles. Red is 0 degree, yellow is 15 degree, green is 25 degree and white is 40 degree. The yellow tip is used for most standard applications. Be sure the quick coupler is fully engaged before pulling the trigger gun. Failure to do may result in the tip becoming a projectile and may be lost or damage to property or persons may occur.

Chemical injector use with interchangeable tips

Your pressure washer is supplied with a downstream chemical injector. The 1/4" clear vinyl tube is to be inserted into the desired chemical to apply. Be sure to use the black, low pressure nozzle to inject chemical. The chemical injector will only open up and allow chemical into the line when this tip is used. This tip enables the pressure to drop to approximately 250 PSI to draw chemical. The injector can be shut on and off or the rate of injection can also be set by turning the knob that the clear vinyl tube attaches to. See calibration below.

Be sure to flush injection system with clear water after use.

Multi-Reg (Adjustable) Tip

If your machine is supplied with an adjustable tip, the spray pattern can be changed by rotating the outer shell of the nozzle. The nozzle also will move forward and backward. The nozzle must be pulled back toward the gun for high pressure rinse. When the nozzle is moved forward you will have low pressure and the soap injector will start to draw chemical.

Chemical injector use with multi-reg tip

Move the outer shell of your tip forward (away from the gun). This will lower your pressure and allow the injector to start to draw chemical. Chemical will only be drawn in the low pressure setting. Pull nozzle back for high pressure rinse.

Calibration

If an accurate injection rate is desired, use this formula:

$(\text{GPM} \times 128) \div (\text{ounces drawn in 1 minute}) = x:1$

IE: If a 2.0 GPM machine draws 8 ounces of chemical in 1 minute: $(2 \times 128) \div 8 = 32:1$

Hoses and couplers

Factory supplied hoses are sized in length and diameter for best operational performance and sized within the pressure capabilities. Additional hose added to the machine may change the performance of the machine. Consult factory if you have any questions. When replacing or disconnecting the quick couplers be sure the machine is shut off and relieve the pressure from all hoses.

Shut down procedure

Storage

1. Turn off the power switch on the pressure washer.
2. Relieve pressure on line by pulling trigger gun.
3. Shut off water supply and disconnect garden hose.
4. Be sure to check for water leaks or oil leaks that should be repaired before the next operation.
5. If you are going to store the machine for extended period of times in cold climates be sure to anti-freeze the equipment. A 50% anti-freeze solution may be drawn in through the inlet of the pump using a short remnant of garden hose. This fluid should be run through the pump when the fluid is discharged from the pump discharge your machine is winterized. **Do not allow machine to freeze.**

Shut down procedure

- Pump** The pump oil should be changed after the first 50 hours of operation, then every year for average service or more frequently for extensive use or hostile environments {dusty or high moisture}
- Engine** If the engine is to be stored for an extended length of time, a fuel stabilizer is highly recommended. Failure to use a fuel stabilizer may result in varnishing in the carburetor or injectors and will require servicing to make the engine run.
- Filters** Water filters, hoses and fittings should be checked prior to every operation for cleanliness, leaks and repair needs. Repair or replace as needed.
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Troubleshooting - Common Problems and Solutions

- Low Nozzle Pressure** Low nozzle pressure is a common complaint. In a majority of instances, low nozzle pressure is generally caused by one of the following:
1. Plugged nozzle tip.
 2. Inlet screen plugged.
 3. Insufficient flow in gallons per minute (not pressure) to the pump.
 4. Unloader valve stuck open due to debris lodged under the check valve ball.
 5. Customer use of shutoff-type quick connectors.
 6. Plugged hose.
 7. Black soap tip or no tip installed or multi-reg nozzle is in soap position(forward).

- Surging Operation** Another complaint is that pressure *surges*. That is, when the trigger is pulled, pressure is satisfactory for a moment then falls off. When the trigger is released, pressure builds up to normal levels. This is generally a sign that the water supply cannot provide the flow rate (gallons per minute) required by the pump. Following are some possible solutions:
1. Make sure the supply is not restricted; that there are no under-sized fittings and the inlet screen is unobstructed.
 2. Make sure the flow rate of the water supply is sufficient for the pump. First, find the capacity of your pump in gallons per minute (gpm) as shown in the *Water Supply section on Page 5*. Then determine the flow rate of your supply by measuring the gallons that can be delivered in one minute. If your supply does not deliver the gpm your pump requires, do *not* use the pump. It will suck air, causing cavitation which can quickly damage pump components.
 3. Check for leaks in the supply fittings. Any leak will cause the pump to draw air and perform poorly.

- Soap Injector Not Working Properly** When a soap injector is not working properly, the problem is generally fairly easy to isolate. Check the following:
1. If you have interchangeable tips, make sure the Black, soap tip is installed. Soap injectors will *not* work when high pressure nozzles are installed.
 2. Be sure that the soap injector valve is turned on, and turn selector valve to desired setting.
 3. A piece of debris may be caught in the injector valve, injector ball valve, or orifice. Disassemble and clean the injector.
 4. If you have an adjustable nozzle, be sure it is in the low pressure position(away from the gun) to draw soap.

- Notice** User maintenance procedures include replacing valves and seal. Unloader components are **not** user serviceable. Repairs involving unloaders and crankcase components should be referred to the factory or a factory authorized repair center.

Two Piece Gun/Wand used on smaller units(uses orifices)



Orifice Size	Machine Specifications
#3.5	1450 PSI @ 2.0-2.2 GPM 2500 PSI @ 3.0-3.5 GPM
#4	1000 PSI @ 2.0-2.2 GPM 3000 PSI @ 4.0-4.5 GPM
#5	1500 PSI @ 3.0-3.5 GPM
#6	2000 PSI @ 4.0-4.5 GPM

Gun/Wand used on large gas and diesel units (uses either Multi-Reg or Q Meg Tip)



Multi-Reg Tip



Q Meg Tips

Q Meg Size	Machine Specifications
#3.5	1450 PSI @ 2.0-2.2 GPM 2500 PSI @ 3.0-3.5 GPM
#4	1000 PSI @ 2.0-2.2 GPM 3000 PSI @ 4.0-4.5 GPM
#5	1500 PSI @ 3.0-3.5 GPM
#6	2000 PSI @ 4.0-4.5 GPM

Q Meg Description
Black - Soap Tip
Red - 0 Degree
Yellow - 15 Degree
Green - 25 Degree
White - 40 Degree

How to determine your orifice or tip size:

1. Determine pressure and flow of your pressure washer.
2. Determine style of gun/wand your unit has.
3. Match the pressure and flow of your machine with the style of gun/wand you have.
4. Match the orifice size or Q Meg you need using the two boxes above.

Example: If your unit operates at 4.0 GPM at 3000 PSI, you will need a #4 in either an orifice or a Q Meg in the color of your choice, depending on your gun style.

Part Number	Description
542081	Gun Wand Half for use on small gas units up to 2500PSI
542082	Wand Tip Half (see orifice chart for correct orifice)
510065	1/4" Quick Coupler for All units
510100	O-Ring for 1/4" Quick Coupler and Twist Fast for All units
509372	Gun for large gas and diesel units
509370	Lance for large gas and diesel units

PARTS LIST

Item Code	Description
526496.1	REEL HOSE MINI
509369	O-RING 7109 FOR TWIST FAST SOCKET
509073	3/8" x 20' 3000 PSI PRESSURE HOSE
509081.1	3/8" x 100' 4000 PSI Pressure Hose
509085.7	3/8" X 75' 3000 PSI PRESSURE HOSE
509097	3/8" x 18" Hose Pump to Reel
509271	1/4" Detergent Injector Hose
509365	Inlet Water Filter 36234-1-22-1/2-NYC-80
509372	ST2605 HEAVY DUTY TRIGGER GUN
509378	Detergent Strainer with hose
509555	Chemical Injector 3/8" M x M
509577	Liquid Tight Cord Connector
509906	3/4" x 1' Inlet Feed Hose
510070	3/8" Quick Coupler Plug
510075	3/8" Quick Coupler Socket
510143	Nipple 3/8" x 3 1/2"
510220	Hex Bushing 1/4" x 3/8"
510221	Hex Bushing 1/2" x 1/4"
510225	Hex Bushing 3/8" x 1/2"
510246.1	Elbow 45 deg. M x F 1/4"
510253	Elbow 90 DEG M X F 1/2"
510253.2	Elbow 90 DEG M X F 1/2" BRASS
510272	TEE 3/8" F X M X F
510274	PLUG 1/4" NPT
510718	6.5 h.p. Honda Engine
515500	Pop Off Valve
520902	5000 PSI Pressure Gauge
524381.3	TANK BUNG FITTING 3/4
509081	3/8"x100' 3000 PSI pressure hose

Item Code	Description
524382	10" TANK LID
525911	FLOAT SWITCH
527700	TWIST FAST Plug X 1/4" NPT M
527705	TWIST FAST Plug X 1/4" NPT F
527715	Twist Fast Plug x 3/8" FNPT
527810	Twist Fast Socket x 3/8" FNPT
542000	GUN/WAND/TIP #4
542005	GUN/WAND/TIP #5
542070	MULTI REG NOZZLE BODY NO TIP
542081	Gun with 18" 1/2 Wand and Socket
542082	Wand 1/2 with Adjustable Nozzle Body
526577B	REEL BRACKET TRAILOR
509085.H	3/8" X 50' 3000 PSI PRESSURE HOSE
510504.2SF	Pump Parts Breakdown
510504.F	Operators Manual
526496.T	Trailer Mount Hose Reel
AR AL106-180067	#4 Orifice/Tip Insert for adjustable nozzle